

**Isobutylated melamine-formaldehyde resin**

**Delivery form :**

Appr. 60 % solids in  
isobutanol : xylene 9:1

**Applications :**

Stoving enamels with :  
short oil alkyds  
medium oil alkyds  
fatty acid modified epoxy esters

**Product specifications :**

| Property               | Range     |
|------------------------|-----------|
| Solid content          | 58 - 62 % |
| Gardner viscosity      | T - W     |
| Gardner colour         | max 1     |
| White spirit tolerance | min 1:4,5 |

**Principal properties :**

Outdoor durability  
Medium reactivity  
Overbake resistance  
White spirit tolerance

**Compatibility :**

|                  |          |
|------------------|----------|
| Alkipol 409-50 T | complete |
| Alkipol 412-50 T | complete |
| Alkipol 505-60 X | complete |
| Olpox 2015-60 X  | complete |
| Alkipol 450-50 A | complete |

**Dilutability :**

|               |          |
|---------------|----------|
| White Spirit  | limited  |
| Xylene        | complete |
| Ketones       | complete |
| Acetates      | complete |
| n/iso butanol | complete |